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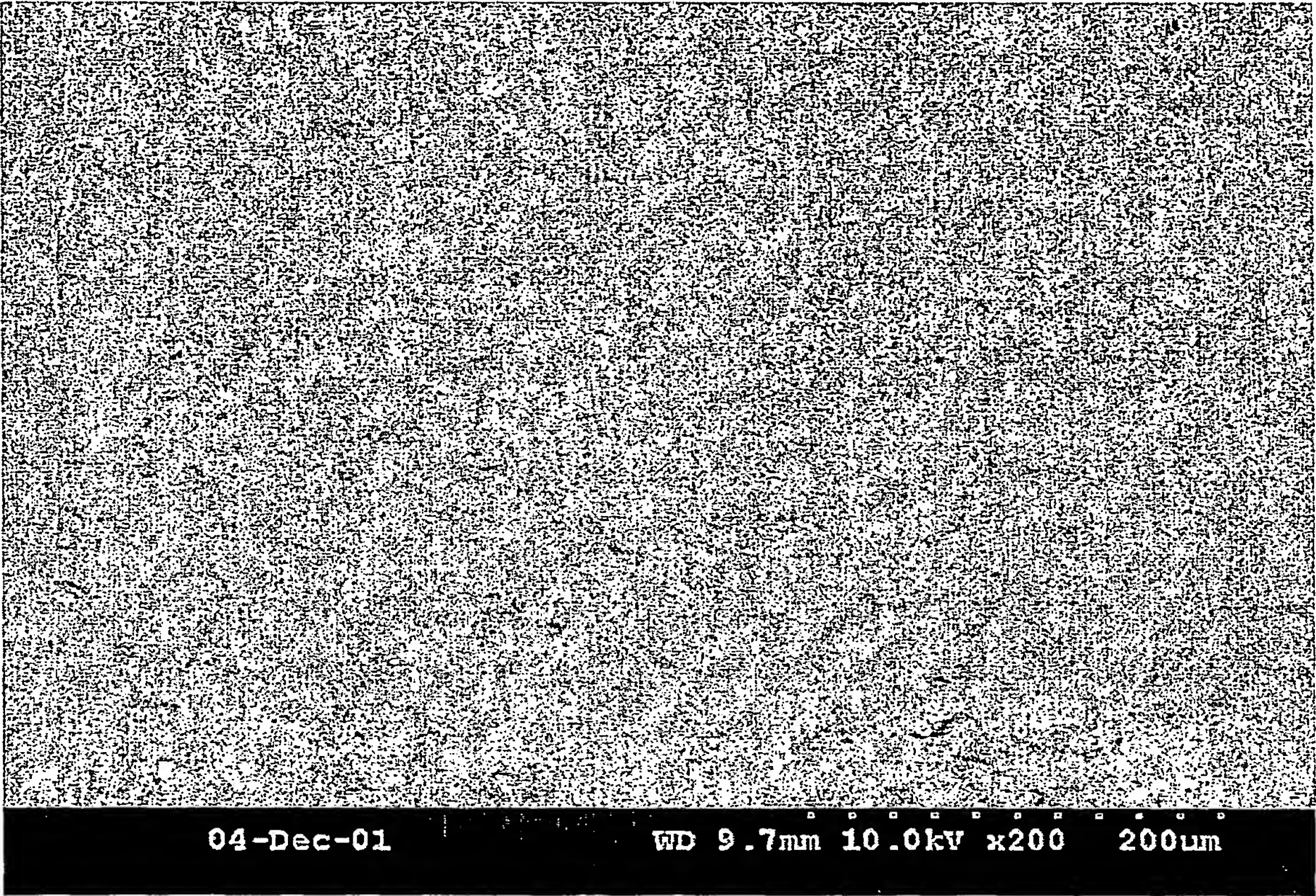


Figure 1

C	Si	Mn	Ni	Cr	Mo	Nb	Hf	Ti	Zr	Co	W
0.41	1.12	0.73	34.3	25.7	0.02	0.96	0.26	0.00	0.008	0.05	0.01

Traces (Al + P + S + V + Zn + As + N + Sn + Pb + Cu + Ce) =
0.31

Fig. 1

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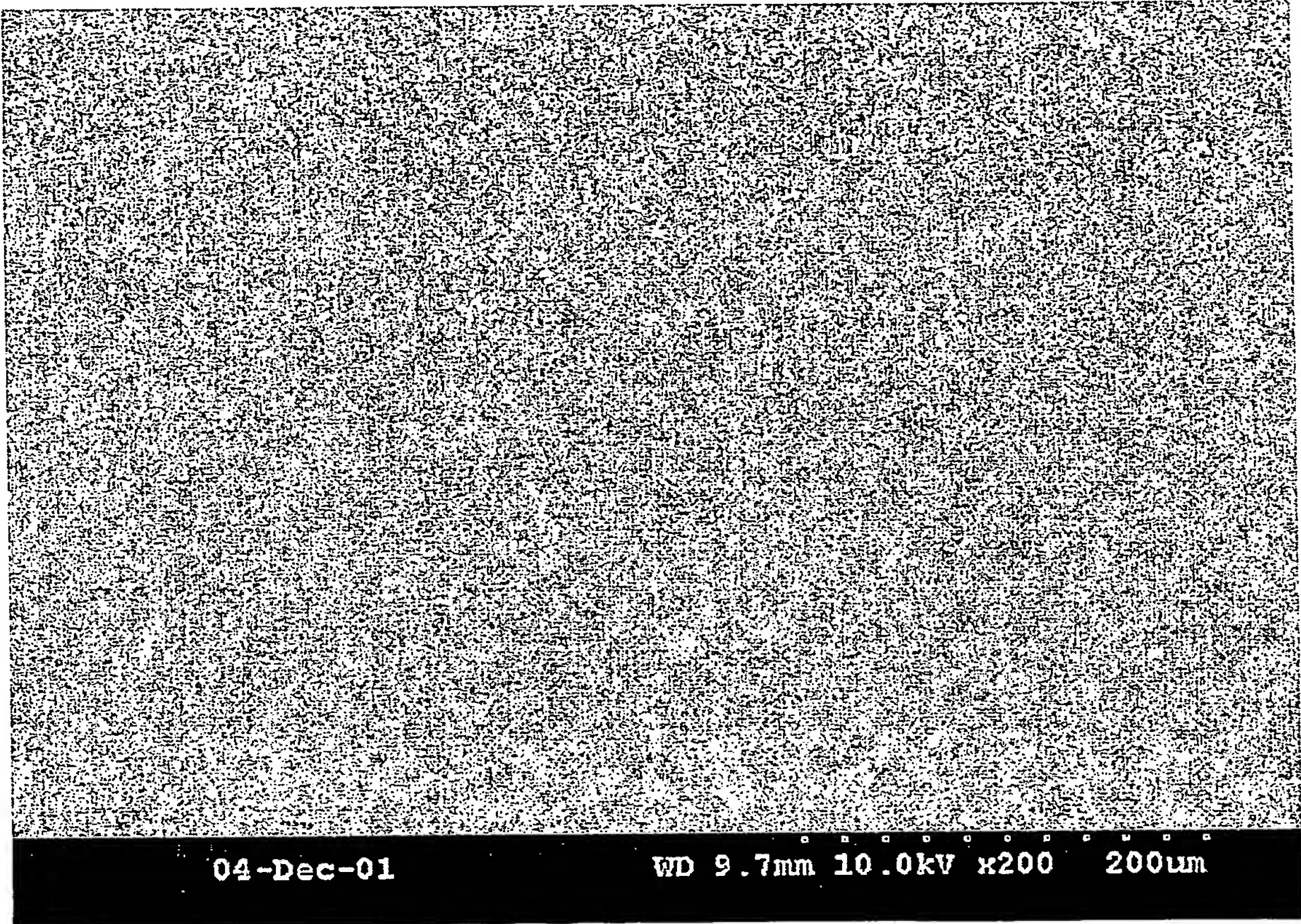


Figure 2

C	Si	Mn	Ni	Cr	Mo	Nb	Hf	Ti	Zr	Co	W
0.41	1.85	1.47	34.7	24.4	0.05	0.96	0.10	0.09	0.01	0.04	0.02

Traces (Al + P + S + V + Zn + As + N + Sn + Pb + Cu + Ce)
= 0.32

Fig. 2

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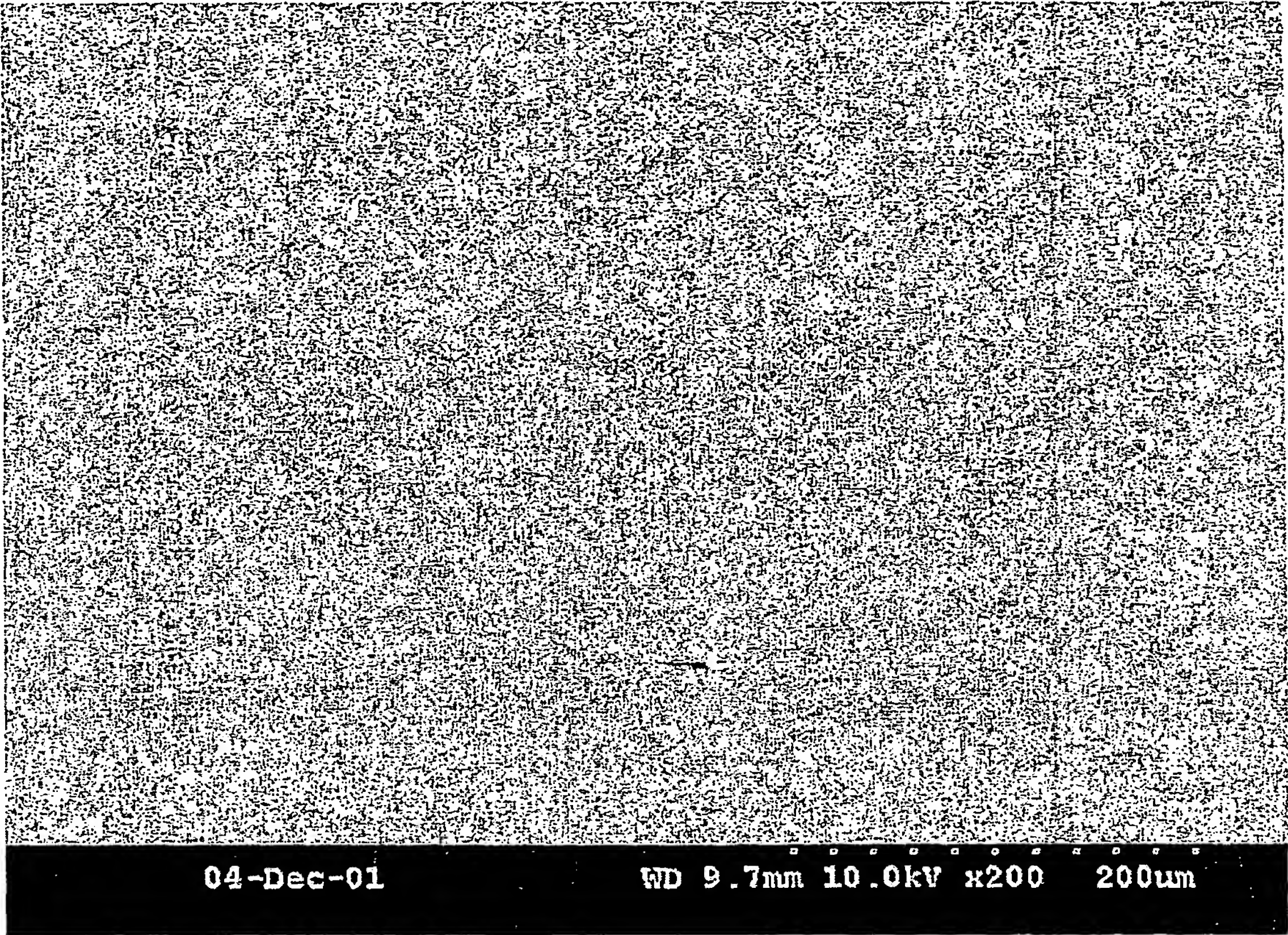


Figure 3

C	Si	Mn	Ni	Cr	Mo	Nb	Hf	Ti	Zr	Co	W
0.40	1.51	0.96	33.2	24.7	0.02	0.77	0.31	0.08	0.01	0.05	0.01

Traces (Al + P + S + V + Zn + As + N + Sn + Pb + Cu + Ce)
= 0.28

Fig. 3

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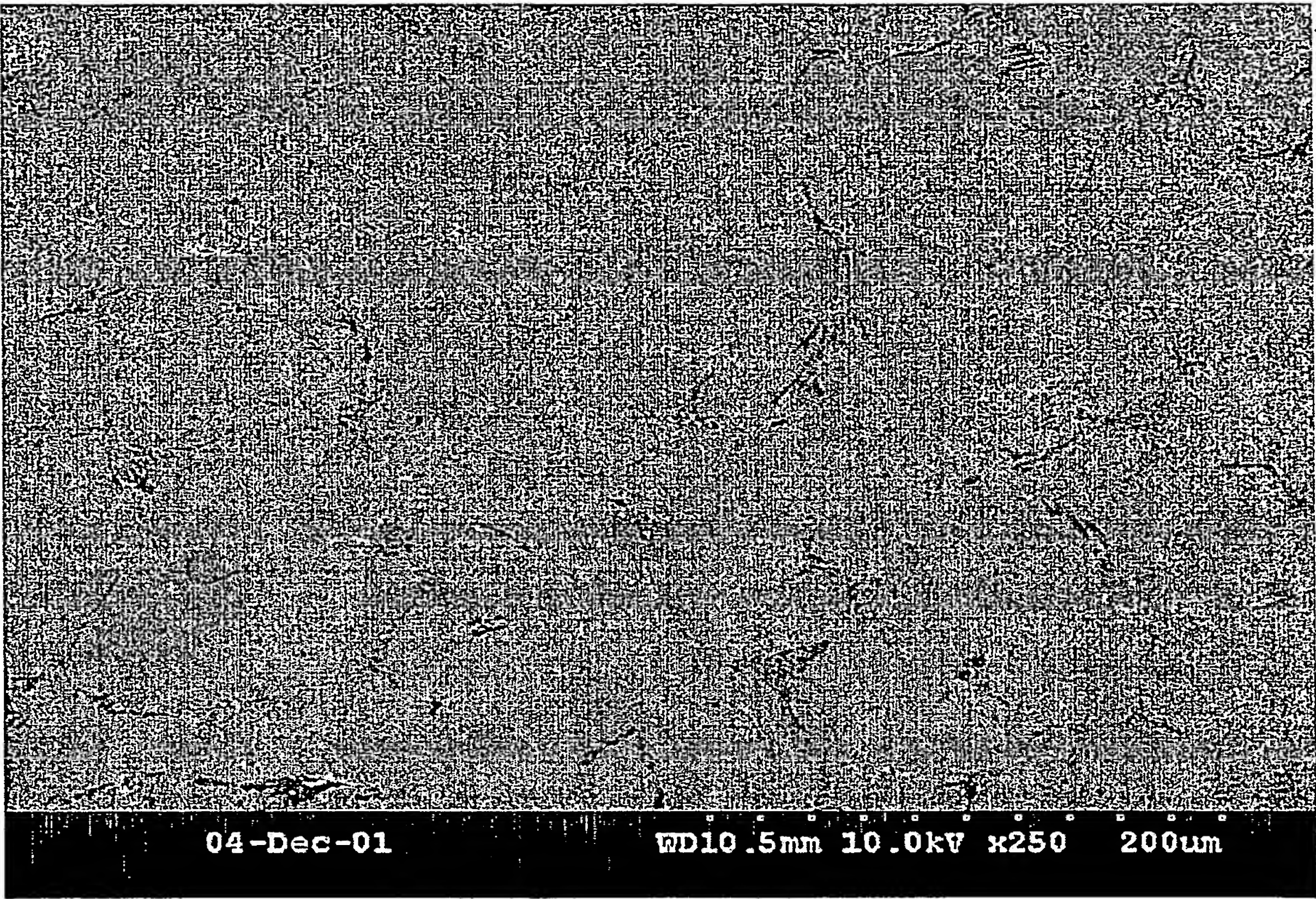


Figure 4

C	Si	Mn	Ni	Cr	Mo	Nb	Hf	Ti	Zr	Co	W
0.45	1.30	0.90	33.8	25.7	0.03	0.85	0.25	0.10	0.01	0.04	0.01

Traces (Al + P + S + V + Zn + As + N + Sn + Pb + Cu + Ce)
= 0.29

Fig. 4

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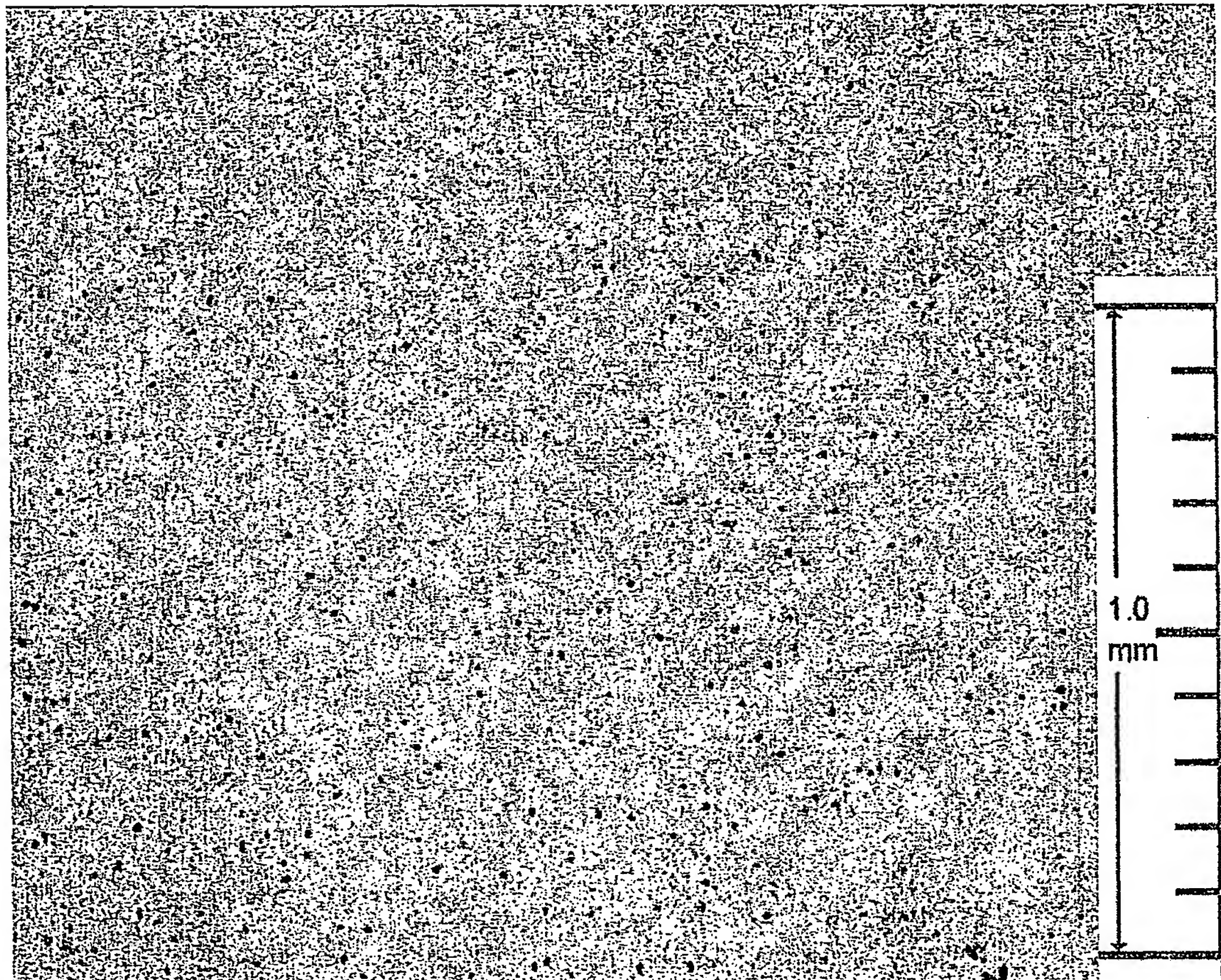


Fig. 5

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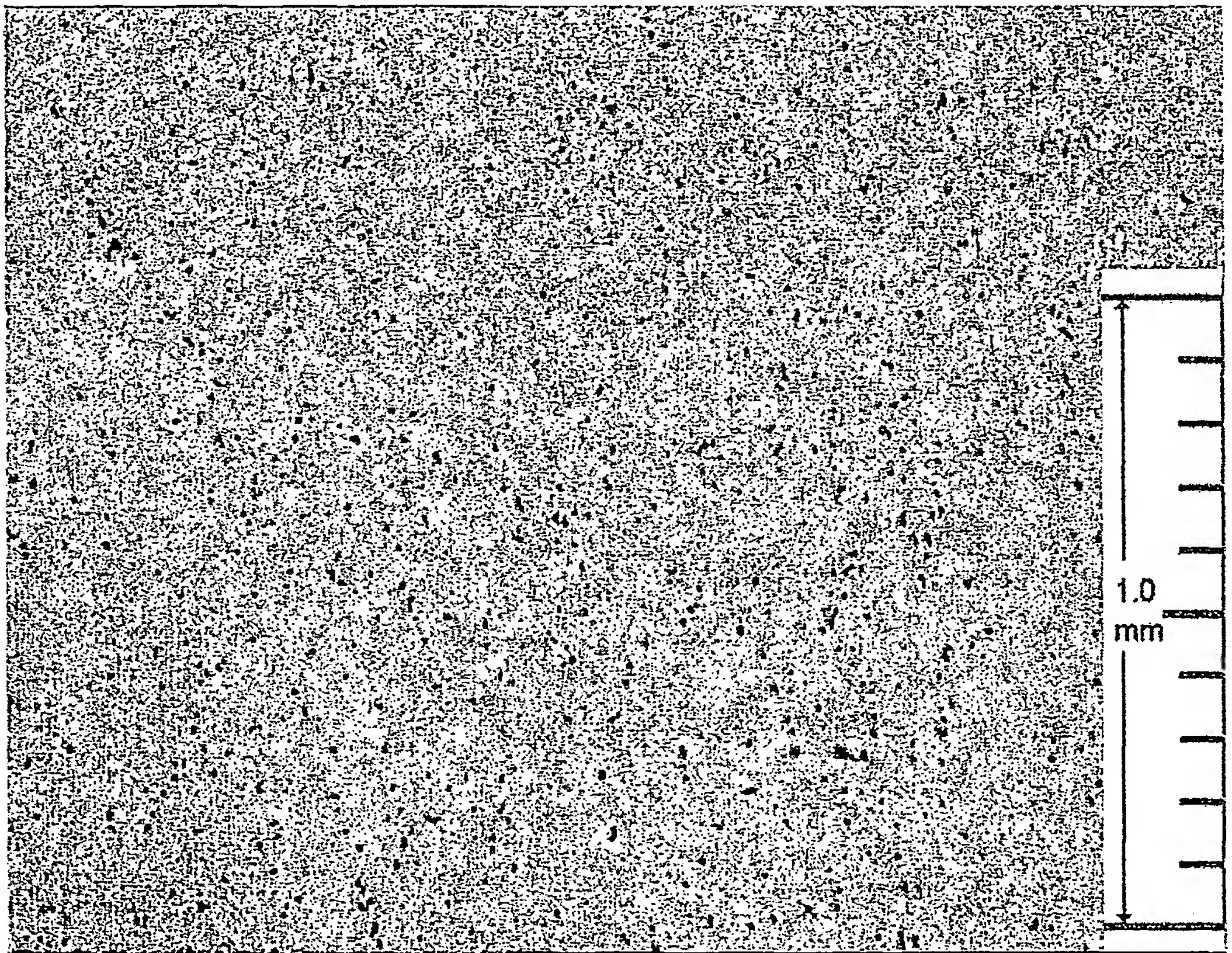


Fig. 6

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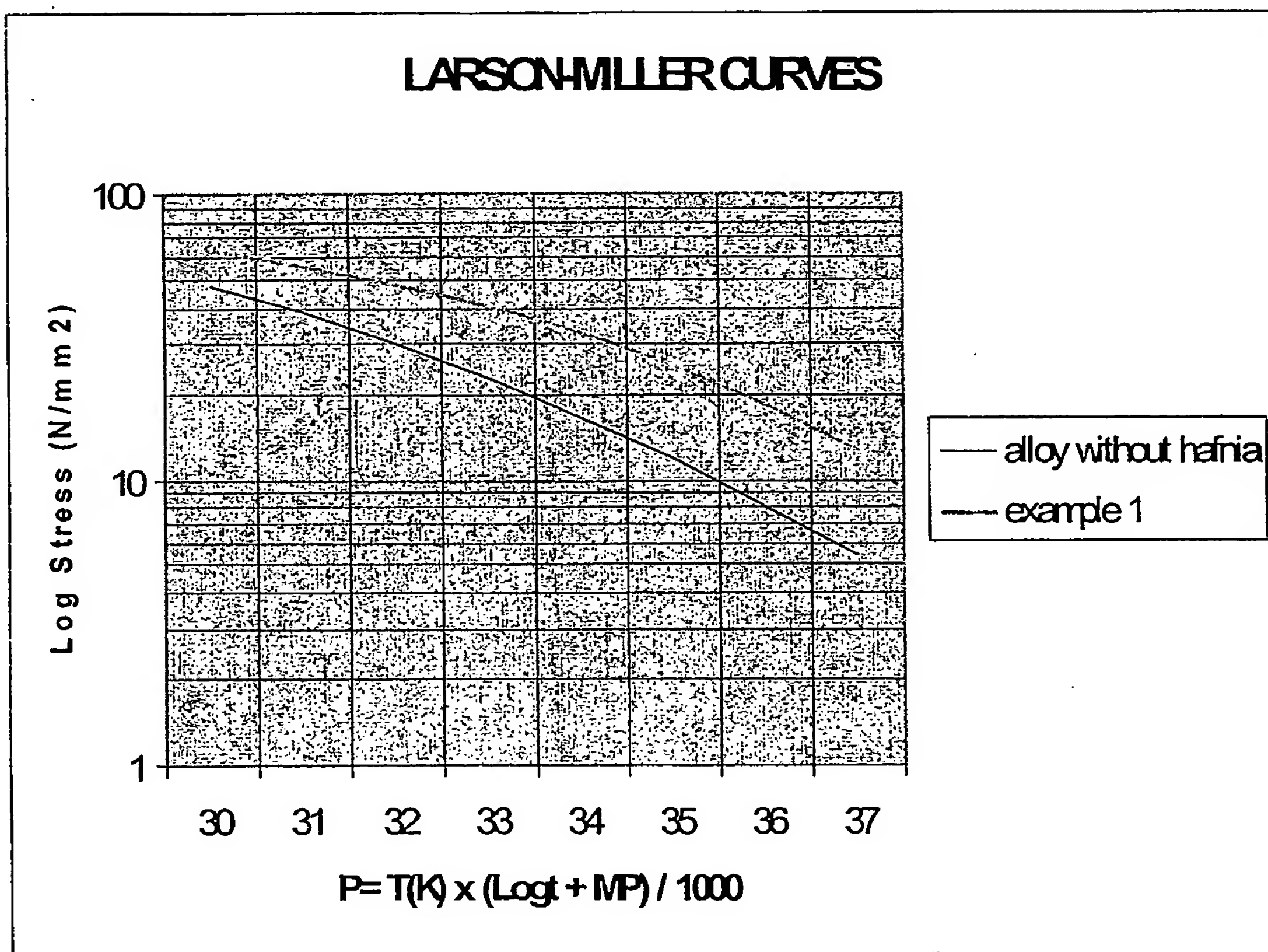


Fig. 7

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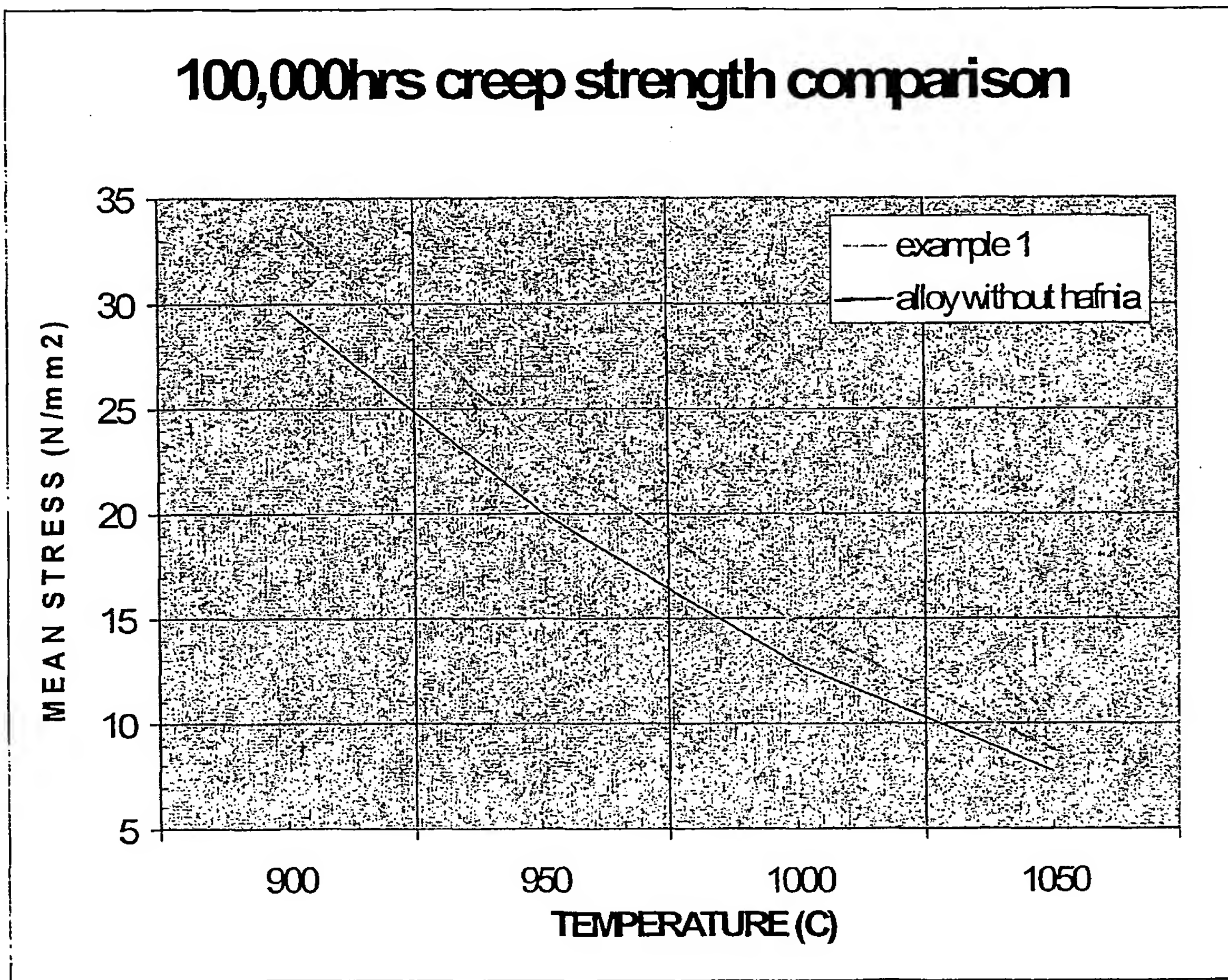


Fig. 8

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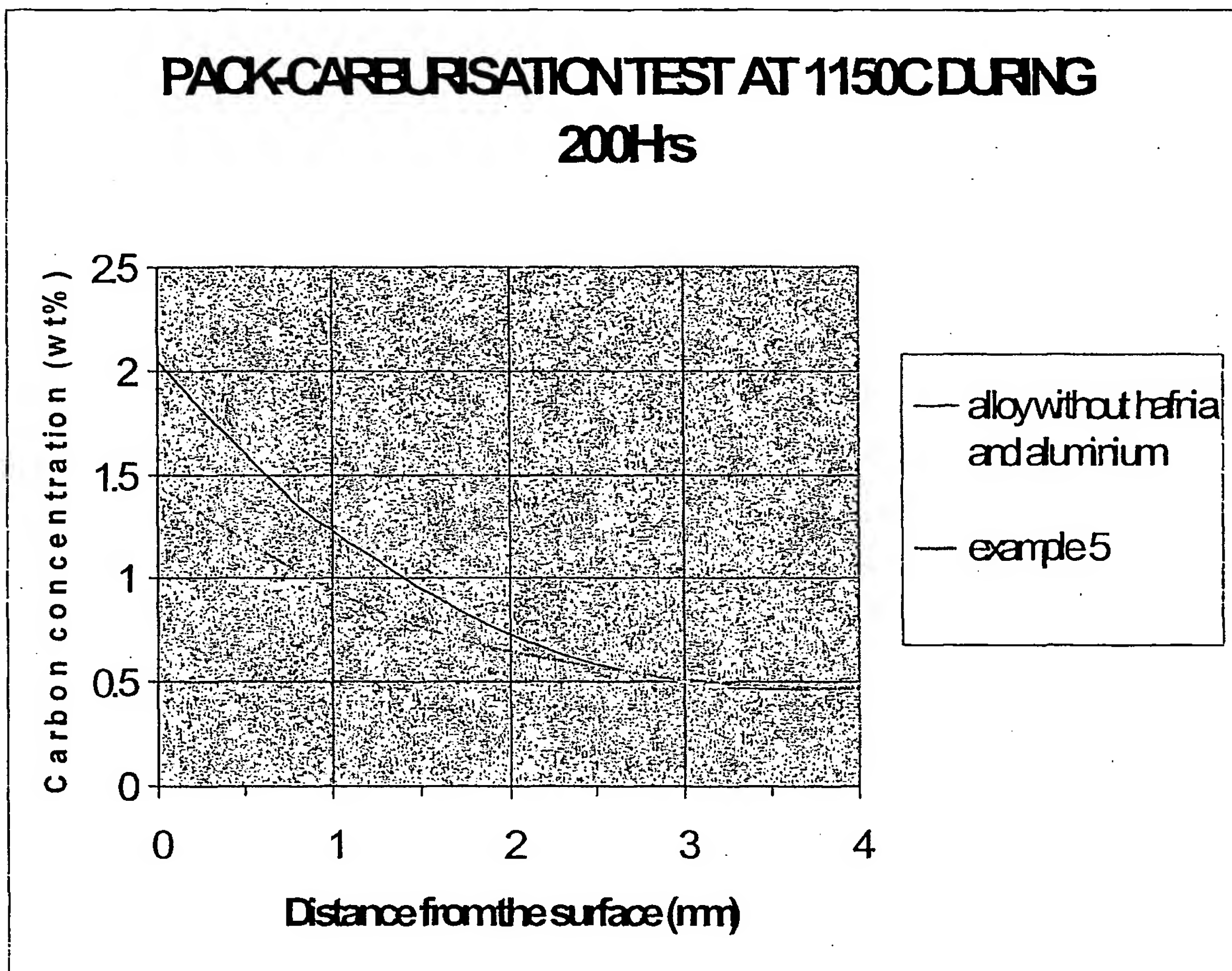


Fig. 9

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